Multistudio, LLC 3308A Magazine St. New Orleans, LA 70115

ADDENDUM NO. 1

Ascension Parish Government Early Learning Center – Lemann Building T.I.: Project No. 1322-0060

Date: 11/17/22

NOTICE TO ALL BIDDERS

The following described changes, corrections, clarifications, deletions, additions, and approvals for the Contract Bid and Contract Documents, which comprise Addendum No. 1, are hereby made a part of the Contract Bid and Contract Documents and shall govern in the performance of the Work. Bidder shall acknowledge receipt of this Addendum on the Bid Form.

CHANGE TO PRIOR ADDENDA:

N/A

CLARIFICATIONS

- 1. The attached Pre-Bid meeting agenda and sign-in sheets are provided for reference.
- 2. **Question:** The bid documents call out for the project to be completed in 120 days. This may not be possible due to difficulty getting some products in a timely manner because of manufacturing delays. Can the notice to proceed be delayed based on the actual delivery of materials or allow more days to complete the project? Some electrical switch gear and HVAC equipment can be up to a year out on delivery once ordered.

Answer: The Owner may consider awarding the project but delaying the start date in order to procure materials in advance of construction commencing. Provide a proposed schedule with your bids for evaluation.

3. **Question:** The sprinkle sub-contractor is asking would it be possible to get the as-built drawings from the recent install?

Answer: See attached as-built sprinkler drawing, for reference only.

4. **Question:** On sheet E301 it shows new fire alarm equipment being shown but there is no specification section in the project manual for fire alarm. I did notice there is a note on that sheet that says to reference sheet E401 for more requirements, but the next and final sheet is numbered E501. We are just trying to understand what is being asked for as far as fire alarm. As this is an existing building with existing fire alarm system, it would also be helpful to know what make and model system is currently serving the building so we can be sure that we can provide integration between these two systems.

Answer: See Spec Section 260500 1.1 C 8: Provide modifications and additions to the existing, Siemens, Fire Alarm System to provide a complete and operational system, as shown on the drawings. Drawing E501 should have been numbered E401. The Fire Alarm

Legend is shown on sheet E501.

5. **Question:** We will need a concrete specification and reinforcement details if required for concrete patching where concrete demolition has been done.

Answer: See attached 033000 CAST IN PLACE CONCRETE specification and reinforcement details for concrete patching on Drawing Sheet A310.

6. **Question:** Will there be any roof work required. If so we will need more information on what will need to be done.

Answer: Roof work includes installing new mechanical rooftop equipment and racks/ curbs as required on existing low-slope TPO roof. Reference mechanical drawings. Flash new rooftop penetrations and field-formed inside and outside corners with cured or uncured sheet flashing according to TPO roofing system manufacturer's written instructions. See attached specifications 077200 ROOF ACCESSORIES & 076200 SHEET METAL FLASHING AND TRIM.

7. **Question:** Please provide specifications for 097200 WALLCOVERINGS. **Answer:** See attached 097200 WALLCOVERINGS specification.

8. **Question:** What is the construction of Mezzanine Floor? Please provide details on joist sizes, spacings and decking.

Answer: See attached Drawing Sheet A310 for mezzanine floor detail.

9. **Question:** Please provide details and/or specification for mezzanine ladder. **Answer:** See attached 055000 METAL FABRICATIONS specification.

10. Question: How do we get access to roof for HVAC units?

Answer: Rooftop is accessible via existing Ships Ladder to locking roof hatch. A lift or crane may be required for new mechanical rooftop equipment installation; GC to coordinate.

- 11. **Question**: Please provide specification for DECORATIVE FENCE 323110 **Answer:** See attached 323110 DECORATIVE FENCE specification.
- 12. **Question**: Specifications call out for Chair rail and corner guards. Where will this be located? **Answer:** See attached revised drawing Sheet AF101 with corner guards called out. No chair rails in project.
- 13. **Question**: Will there be roller shades on windows in Secure Vest. 01? **Answer:** No, provide roller shades at locations noted on Drawing Sheet A151.
- 14. **Question:** On the finish legend CT01, Horizon Italian Tile is listed as a 6" x 12" unpolished tile. This tile comes 24x24, 12x24, 6x24 and 24x48. What size do I need to quote? **Answer:** See attached revised AF101:

-CT01, 24x24

15. **Question:** On the finish legend CWT01, Imola is listed as a 4x12. This product is available in 3x12 SLSH 73SV and 3x12 SLSH1 73SV. The coordinating Daltile white subway comes in 4x12. Please verify what I need to quote for CWT01?

Answer: See attached revised AF101:

-CWT01, 3x12

-CWT02, LuxeCraft Arteko, Antique White, 3x12

16. Question: RF01 and RF02 are available in rolls, not tiles like section 096519 states. Do I

need to quote the rolls?

Answer: Provide rolls for RF01 and RF02.

17. **Question:** Do they want epoxy grout at ceramic wall tile?

Answer: Yes.

APPROVALS

The following manufacturers have been approved as an equal for prior approvals:

Light Fixture Type: Manufacturer:

EX ABB Installation Products

F1, F5, F6, F7, F11 Signify F2, F8, F9, F10 Other

F4, F12 Flos USA, Inc.

CHANGES TO PROCUREMENT AND CONTRACTING REQUIREMENTS

1. N/A

CHANGES TO SPECIFICATIONS

- 1. ADD SECTION 033000 CAST IN PLACE CONCRETE dated 11/17/22 (attached).
- 2. ADD SECTION 055000 METAL FABRICATIONS dated 11/17/22 (attached).
- 3. ADD SECTION 076200 SHEET METAL FLASHING AND TRIM dated 11/17/22 (attached).
- **4. ADD SECTION 077200 ROOF ACCESSORIES** dated 11/17/22 (attached).
- 5. ADD SECTION 097200 WALLCOVERINGS dated 11/17/22 (attached).
- 6. ADD SECTION 104420 SIGNAGE GRAPHICS dated 11/17/22 (attached).
- **7. ADD SECTION 323119 DECORATIVE METAL FENCES AND GATES** dated 11/17/22 (attached).

CHANGES TO DRAWINGS

- 1. **REPLACE** G101 **WITH** ATTACHED DRAWING SHEET in its entirety.
- 2. **REPLACE** AD101 **WITH** ATTACHED DRAWING SHEET in its entirety.
- 3. **REPLACE** A101 **WITH** ATTACHED DRAWING SHEET in its entirety.
- **4. REPLACE** A151 **WITH** ATTACHED DRAWING SHEET in its entirety.
- **5. ADD** A310 ATTACHED DRAWING SHEET.
- **6. REPLACE** A502 **WITH** ATTACHED DRAWING SHEET in its entirety.

- 7. **REPLACE** A503 **WITH** ATTACHED DRAWING SHEET in its entirety.
- **8. REPLACE** AF101 **WITH** ATTACHED DRAWING SHEET in its entirety.
- 9. REPLACE SG001 WITH ATTACHED DRAWING SHEET in its entirety.
- 10. REPLACE SG101 WITH ATTACHED DRAWING SHEET in its entirety.

ATTACHMENTS

PRE-BID MEETING AGENDA & SIGN-IN SHEET

PRIOR APPROVAL LETTER

AS-BUILT SPRINKLER DRAWING (FOR REFERENCE ONLY)

SPEC SECTION 033000 - CAST IN PLACE CONCRETE

SPEC SECTION 055000 – METAL FABRICATIONS

SPEC SECTION 076200 - SHEET METAL FLASHING AND TRIM

SPEC SECTION 077200 – ROOF ACCESSORIES

SPEC SECTION 097200 - WALLCOVERINGS

SPEC SECTION 104420 – SIGNAGE GRAPHICS

SPEC SECTION 323119 – DECORATIVE METAL FENCES AND GATES

DRAWING SHEET G101

DRAWING SHEET AD101

DRAWING SHEET A101

DRAWING SHEET A151

DRAWING SHEET A310

DRAWING SHEET A502

DRAWING SHEET A503

DRAWING SHEET AF101

DRAWING SHEET SG001

DRAWING SHEET SG101

END OF ADDENDUM

1322-0060 Ascension Parish Government

Early Learning Center - Lemann Building T.f.

318 Mississippi Street Donaldsonville, <u>LA</u>



11/03/2022 Pre-Bid Conference Sign-In

Company Name	Name	email	Phone Number
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dite 1804 Copyetting and Control	Leonard White Ir	Leonarder Helpohod - com	225-301-2567
Lample Control of the lines	62166 Junes	L biols@JEStd/45×Com	1225-695-6655
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LUCIEN T. VIVIEN, JR. AND ASSOCIATES, INC.



CONSULTING ENGINEERS

3001 22nd Street Metairie, LA 70002 P.O. Box 9460 Metairie, LA 70055-9460 (504) 218-5409 FAX (504) 218-5412

November 14, 2022

George Neumiller Archlume 1109 N. AL Davis Rd, Suite B Elmwood, LA 70123

Subject: Early Learning Center- Lemann Building LTV Project# 22028

Dear George,

The following manufacturers have been approved as an equal for prior approvals:

Approved

EX ABB Installation Products F1, F5, F6, F7, F11 Signify

F2, F8, F9, F10 Other

F4, F12 Flos USA, Inc.

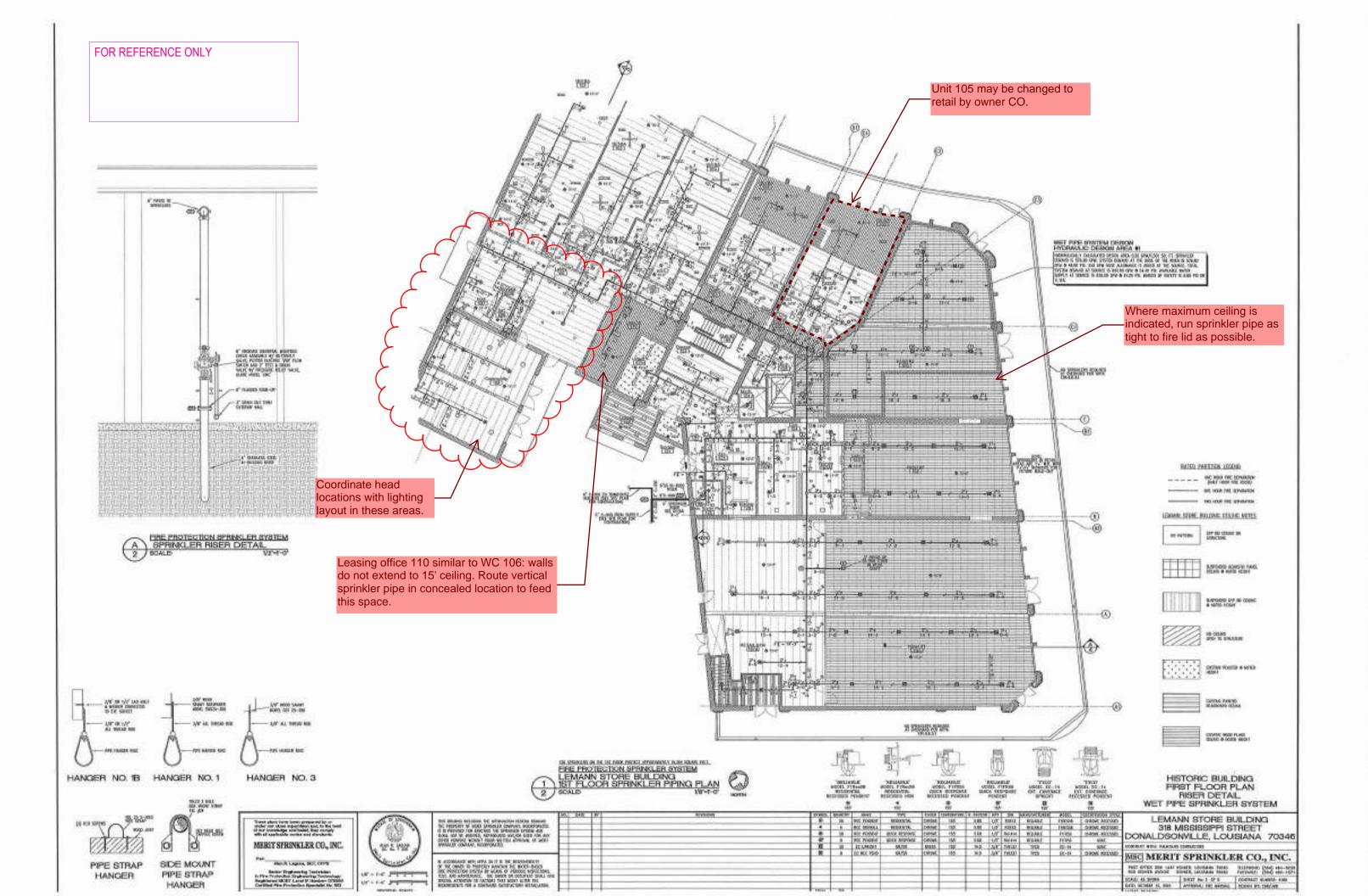
This approval is granted only to the manufacturer of the equipment. Contractor shall be solely responsible for meeting all design requirements set forth in the specifications. Any specifications found to differ, whether increasing or decreasing in performance from the contract documents shall be documented and submitted to the engineer for approval prior to or in conjunction with the construction equipment submittal. Failure to do so may result in rejection of the submitted equipment at any time during project construction or commissioning.

Sincerely,

Karen E. Vivien

Karen E. Vivian

Cc: Lexi Tengco: Multistudio



SECTION 03 30 00 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, for the following:
 - 1. Ramps & Stairs
 - 2. Grade Beams
 - 3. Structural slabs

1.3 DEFINITIONS

A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash and other pozzolans; subject to compliance with requirements.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, project conditions, weather, test results, or other circumstances warrant adjustments.
 - 1. Indicate amounts of mixing water to be withheld for later addition at Project site.
- C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.
- D. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
 - 1. Location of construction joints is subject to approval of the Architect.
 - 2. Location of control joints is subject to approval by Architect.

- 3. Provide the Architect a joint layout plan, drawn to scale, of proposed construction joint locations for approval.
- E. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:
 - 1. Aggregates.
- F. Floor surface flatness and levelness measurements indicating compliance with specified tolerances.
- G. Field quality-control reports.
- H. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Cementitious materials.
 - 2. Admixtures.
 - 3. Form materials and form-release agents.
 - 4. Steel reinforcement and accessories.
 - 5. Fiber reinforcement.
 - 6. Waterstops.
 - 7. Curing compounds.
 - 8. Floor and slab treatments.
 - 9. Bonding agents.
 - 10. Adhesives.
 - 11. Vapor retarders.
 - 12. Semirigid joint filler.
 - 13. Joint-filler strips.
 - 14. Repair materials.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
 - 1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
- B. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from single source, and obtain admixtures from single source from single manufacturer.
- C. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
 - 1. ACI 301, "Specifications for Structural Concrete,"
 - 2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
- D. Concrete Testing Service: Engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.
- B. Waterstops: Store waterstops under cover to protect from moisture, sunlight, dirt, oil, and other contaminants.

PART 2 - PRODUCTS

2.1 FORM-FACING MATERIALS

- A. Smooth-Formed Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.
 - 1. Plywood, metal, or other approved panel materials.
 - 2. Exterior-grade plywood panels, suitable for concrete forms, complying with DOC PS 1, and as follows:
 - a. B-B (Concrete Form), Class 1 or better; mill oiled and edge sealed.
- B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- C. Forms for Cylindrical Columns, Pedestals, and Supports: Metal, glass-fiber-reinforced plastic, paper, or fiber tubes that will produce surfaces with gradual or abrupt irregularities not exceeding Class A formed surface class per ACI 347. Provide units with sufficient wall thickness to resist plastic concrete loads without detrimental deformation.
- D. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum.
- E. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
 - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- F. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
 - 1. Furnish units that will leave no corrodible metal closer than 1 inch to the plane of exposed concrete surface.
 - 2. Furnish ties that, when removed, will leave holes no larger than 1 inch in diameter in concrete surface.
 - 3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

2.2 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), deformed.
- B. Plain-Steel Wire: ASTM A 82/A 82M, as drawn.
- C. Deformed-Steel Wire: ASTM A 496/A 496M.
- D. Plain-Steel Welded Wire Reinforcement: ASTM A 185/A 185M, plain, fabricated from asdrawn steel wire into flat sheets.

2.3 REINFORCEMENT ACCESSORIES

- A. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), plain-steel bars, cut true to length with ends square and free of burrs.
- B. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
 - 1. For concrete surfaces exposed to view where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.

2.4 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
 - 1. Portland Cement: ASTM C 150, Type I/II, gray (Typical All Concrete Except Interior Round Columns)
 - a. Fly Ash: ASTM C 618
 - 2. Portland Cement: ASTM C 150, Type I/II, white (All Interior Round Columns)
 - a. Fly Ash: ASTM C 618
- B. Normal-Weight Aggregates: ASTM C 33, coarse aggregate or better, graded. Provide aggregates from a single
 - 1. Maximum Coarse-Aggregate Size: 1-1/2 inch nominal.
 - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- C. Water: ASTM C 94/C 94M and potable.

2.5 ADMIXTURES

A. Air-Entraining Admixture: ASTM C 260.

- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
 - 1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
 - 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
 - 3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
 - 4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
 - 5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
 - 6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.
- C. Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete and complying with ASTM C 494/C 494M, Type C.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Axim Italcementi Group, Inc.; CATEXOL CN-CI.
 - b. BASF Construction Chemicals Building Systems; Rheocrete CNI.
 - c. Euclid Chemical Company (The), an RPM company.
 - d. Grace Construction Products, W. R. Grace & Co.; DCI.
 - e. Sika Corporation; Sika CNI.
 - f. Scofield, L. M. Company.
 - g. Solomon Colors, Inc.

2.6 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Axim Italcementi Group, Inc.; CATEXOL CimFilm.
 - b. BASF Construction Chemicals Building Systems; Confilm.
 - c. ChemMasters; SprayFilm.
 - d. Conspec by Dayton Superior; Aquafilm.
 - e. Dayton Superior Corporation; Sure Film (J-74).
 - f. Edoco by Dayton Superior; BurkeFilm.
 - g. Euclid Chemical Company (The), an RPM company; Eucobar.
 - h. Kaufman Products, Inc.; Vapor-Aid.
 - i. Lambert Corporation; LAMBCO Skin.
 - j. L&M Construction Chemicals, Inc.; E-CON.
 - k. Meadows, W. R., Inc.; EVAPRE.
 - 1. Metalcrete Industries; Waterhold.
 - m. Nox-Crete Products Group; MONOFILM.

- n. Sika Corporation; SikaFilm.
- o. SpecChem, LLC; Spec Film.
- p. Symons by Dayton Superior; Finishing Aid.
- q. TK Products, Division of Sierra Corporation; TK-2120 TRI-FILM.
- r. Unitex: PRO-FILM.
- s. Vexcon Chemicals, Inc.; Certi-Vex Envio Set.
- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.
- C. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- D. Water: Potable.
- E. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.
 - 1. Products: Subject to compliance with requirements available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Anti-Hydro International, Inc.; AH Curing Compound #2 DR WB.
 - b. BASF Construction Chemicals Building Systems; Kure 200.
 - c. ChemMasters; Safe-Cure Clear.
 - d. Conspec by Dayton Superior; W.B. Resin Cure.
 - e. Dayton Superior Corporation; Day-Chem Rez Cure (J-11-W).
 - f. Edoco by Dayton Superior; Res X Cure WB.
 - g. Euclid Chemical Company (The), an RPM company; Kurez W VOX; TAMMSCURE WB 30C.
 - h. Kaufman Products, Inc.; Thinfilm 420.
 - i. Lambert Corporation; AQUA KURE CLEAR.
 - j. L&M Construction Chemicals, Inc.; L&M Cure R.
 - k. Meadows, W. R., Inc.; 1100-CLEAR.
 - 1. Nox-Crete Products Group; Resin Cure E.
 - m. Right Pointe; Clear Water Resin.
 - n. SpecChem, LLC; Spec Rez Clear.
 - o. Symons by Dayton Superior; Resi-Chem Clear.
 - p. TK Products, Division of Sierra Corporation; TK-2519 DC WB.
 - q. Vexcon Chemicals, Inc.; Certi-Vex Enviocure 100.

2.7 FIBER REINFORCEMENT

- A. Synthetic Micro-Fiber: Monofilament polypropylene micro-fibers engineered and designed for use in concrete, complying with ASTM C 1116/C 1116M, Type III, 1 to 2-1/4 inches long.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Monofilament Micro-Fibers:
 - 1) Axim Italcementi Group, Inc.; Fibrasol II P.
 - 2) Euclid Chemical Company (The), an RPM company; Fiberstrand 150.
 - 3) FORTA Corporation; FORTA Econo-Mono.

- 4) Grace Construction Products, W. R. Grace & Co.; Grace MicroFiber.
- 5) Metalcrete Industries; Polystrand 1000.
- 6) Nycon, Inc.; ProConM.
- 7) Propex Concrete Systems Corp.; Fibermesh 150.
- 8) Sika Corporation; Sika Fiber PPM.
- 2. Fiber reinforcing shall be added to all concrete except the grade beams at a rate of 2 lbs/CY. If grade beams and slab are poured monolithically then the contractor shall provide fibers in the grade beams as well.

2.8 WATERSTOPS

- A. Self-Expanding Butyl Strip Waterstops: Manufactured rectangular or trapezoidal strip, butyl rubber with sodium bentonite or other hydrophilic polymers, for adhesive bonding to concrete, 3/4 by 1 inch.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Carlisle Coatings & Waterproofing, Inc.; MiraSTOP.
 - b. CETCO; Volclay Waterstop-RX.
 - c. Concrete Sealants Inc.; Conseal CS-231.
 - d. Greenstreak; Swellstop.
 - e. Henry Company, Sealants Division; Hydro-Flex.
 - f. JP Specialties, Inc.; Earth Shield Type 20.

2.9 VAPOR RETARDERS

- A. Sheet Vapor Retarder: ASTM E 1745, Class A, 15 mils minimum [except with a permeance of less than 0.01 Perms as tested in accordance with ASTM E1745 Section 7]. Include manufacturer's recommended adhesive or pressure-sensitive tape.
 - 1. Products: Subject to compliance with requirements, provide one of the following if meeting the above requirements (Submit product data sheets for approval):
 - a. Fortifiber Building Systems Group; Moistop Ultra [15].
 - b. Insulation Solutions, Inc.; Viper VaporCheck [16].
 - c. Meadows, W. R., Inc.; Perminator [15 mil].
 - d. Raven Industries Inc.; Vapor Block [15].
 - e. Reef Industries, Inc.; Griffolyn [Type-105] [15 mil Green].
 - f. Stego Industries, LLC; Stego Wrap [15 mil Class A].

2.10 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber.
- B. Bonding Agent: ASTM C 1059/C 1059M, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- C. Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to suit requirements, and as follows:

- 1. Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.
- D. Reglets: Fabricate reglets of not less than 0.022-inch- thick, galvanized-steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.
- E. Dovetail Anchor Slots: Hot-dip galvanized-steel sheet, not less than 0.034 inch thick, with bent tab anchors. Temporarily fill or cover face opening of slots to prevent intrusion of concrete or debris.

2.11 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
 - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand as recommended by underlayment manufacturer.
 - 4. Compressive Strength: Not less than 4000 psi at 28 days when tested according to ASTM C 109/C 109M.
- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/4 inch and that can be filled in over a scarified surface to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
 - 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand as recommended by topping manufacturer.
 - 4. Compressive Strength: Not less than 5000 psi at 28 days when tested according to ASTM C 109/C 109M.

2.12 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
 - 1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:

- 1. Fly Ash: 15 percent.
- C. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- D. Admixtures: Use admixtures according to manufacturer's written instructions.
 - 1. Use high-range water-reducing admixture in concrete, as required, for placement and workability.
 - 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
 - 3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.
 - 4. Use corrosion-inhibiting admixture in concrete mixtures where indicated.

2.13 CONCRETE MIXTURES FOR BUILDING ELEMENTS

- A. Grade Beams: Proportion normal-weight concrete mixture as follows:
 - 1. Minimum Compressive Strength: 4000 psi at 28 days.
 - 2. Maximum Water-Cementitious Materials Ratio: .45
 - 3. Slump Limit: 4 inches for concrete with verified slump of 2 to 4 inches before adding high-range water-reducing admixture or plasticizing admixture, plus or minus 1 inch.
 - 4. Air Content: 3 percent, plus or minus 2 percent at point of delivery for 1-1/2 inch nominal maximum aggregate size.
- B. Structural Slabs, stair & ramps (& Grade Beams if Poured Monolithically): Proportion normal-weight concrete mixture as follows:
 - 1. Minimum Compressive Strength: 4000 psi at 28 days.
 - 2. Maximum Water-Cementitious Materials Ratio: 0.45
 - 3. Slump Limit: 3 inches, plus or minus 1 inch.
 - 4. Air Content: 1.5 percent, plus or minus 1.5 percent at point of delivery for 1-1/2-inch nominal maximum aggregate size.
- C. Provide a shrinkage inhibitor to all floor slab concrete (grade slab and upper slabs). Any floors to receive ground and polished finish shall take into account the properties of the shrinkage inhibitor and add in the necessary steps to provide additional hardeners/polishing, etc. to eliminate the appearance of air bubbles caused by the shrinkage additive.

2.14 FABRICATING REINFORCEMENT

A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.15 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M, and furnish batch ticket information.

1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 FORMWORK

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities, designated by ACI 347 as abrupt or gradual, as follows:
 - 1. Class A, 1/8 inch for smooth-formed finished surfaces.
- D. Construct forms tight enough to prevent loss of concrete mortar.
- E. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
 - 1. Install keyways, reglets, recesses, and the like, for easy removal.
 - 2. Do not use rust-stained steel form-facing material.
- F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- H. Chamfer exterior corners and edges of permanently exposed concrete.
- I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

3.2 EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."
 - 2. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.
 - 3. Install dovetail anchor slots in concrete structures as indicated.

3.3 REMOVING AND REUSING FORMS

- A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete. Concrete has to be hard enough to not be damaged by form-removal operations and curing and protection operations need to be maintained.
 - 1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved at least 75 percent of its 28-day design compressive strength.
 - 2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.4 STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
 - 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.
- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.

- 1. Weld reinforcing bars according to AWS D1.4/D 1.4M, where indicated.
- D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

3.5 JOINTS

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 - 1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
 - 2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches into concrete.
 - 3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 - 4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
 - 5. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 - 6. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Provide a slab control joint plan to the architect for review and approval prior to pour for all grade and floor slabs. Assume floor slabs shall have saw cuts spaced at max 30 times the slab thickness and the depth of the cut to be the thickness divided by 4. Align joints with the centerline of the columns and place in both directions in addition provide 2'X2' diamond saw cut around all columns. Saw cuts are to be made within 7 hours of the pour or as soon as the concrete can withstand the weight of the saw cut machine.

3.6 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.
 - 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.

- C. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
 - 1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
 - 2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
 - 3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- D. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
 - 1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 - 2. Maintain reinforcement in position on chairs during concrete placement.
 - 3. Screed slab surfaces with a straightedge and strike off to correct elevations.
 - 4. Slope surfaces uniformly to drains where required.
 - 5. Begin initial floating using bull floats to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.
- E. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
 - 1. When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
 - 2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 - 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
- F. Hot-Weather Placement: Comply with ACI 301 and as follows:
 - 1. Maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 - 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

3.7 FINISHING FORMED SURFACES

- A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
 - 1. Apply to concrete surfaces not exposed to public view.
- B. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
 - 1. Apply to concrete surfaces exposed to public view. Retain rubbed finish in first paragraph below with smooth-formed finish in paragraph above.
- C. Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete:
 - 1. Smooth-Rubbed Finish: Not later than one day after form removal, moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture. Do not apply cement grout other than that created by the rubbing process.
- D. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.8 FINISHING FLOORS AND SLABS

- A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.
 - 1. Apply float finish to surfaces to receive trowel finish to be covered with fluid-applied or sheet waterproofing.
- C. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
 - 1. Apply a trowel finish to all concrete slabs.
 - 2. Finish surfaces to the following tolerances, according to ASTM E 1155, for a randomly trafficked floor surface:

a. Specified overall values of flatness, F(F) 30; and of levelness, F(L) 20; with minimum local values of flatness, F(F) 25; and of levelness, F(L) 15.

3.9 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures after work of other trades is in place unless otherwise indicated. Mix, place, and cure concrete, as specified, to blend with inplace construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations: Provide machine and equipment bases and foundations as shown on Drawings. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates from manufacturer furnishing machines and equipment.

3.10 CONCRETE PROTECTING AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hotweather protection during curing.
- B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating concrete, but before float finishing.
- C. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.
- D. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.
- E. Cure concrete according to ACI 308.1, by one or a combination of the following methods:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.

- 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
 - a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
 - b. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive penetrating liquid floor treatments.
 - c. Cure concrete surfaces to receive floor coverings with either a moisture-retaining cover or a curing compound that the manufacturer certifies will not interfere with bonding of floor covering used on Project.
- Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.
 - a. Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound will not interfere with bonding of floor covering used on Project.
- 4. Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.

3.11 JOINT FILLING

- A. Prepare, clean, and install joint filler according to manufacturer's written instructions.
 - 1. Defer joint filling until concrete has aged at least one month. Do not fill joints until construction traffic has permanently ceased.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

3.12 CONCRETE SURFACE REPAIRS

A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.

- B. Patching Mortar: Mix dry-pack patching mortar, consisting of one part portland cement to two and one-half parts fine aggregate passing a No. 16 sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch in any dimension to solid concrete. Limit cut depth to 3/4 inch. Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
 - 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar will match surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
 - 3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
 - 1. Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
 - 2. After concrete has cured at least 14 days, correct high areas by grinding.
 - 3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
 - 4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
 - 5. Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch to match adjacent floor elevations. Prepare, mix, and apply repair topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 - 6. Repair defective areas, except random cracks and single holes 1 inch or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement with at least a 3/4-inch clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mixture as original concrete except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.

- 7. Repair random cracks and single holes 1 inch or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.13 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Inspections:
 - 1. Verification of use of required design mixture.
 - 2. Concrete placement, including conveying and depositing.
 - 3. Verification of concrete strength before removal of shores and forms from beams and slabs.
- C. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
 - 1. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. or fraction thereof of each concrete mixture placed each day.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 - 2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 - 3. Air Content: ASTM C 231, pressure method, for normal-weight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - 4. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
 - 5. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.
 - 6. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
 - 7. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain

- Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
- 8. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
- 9. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- 10. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- D. Measure floor and slab flatness and levelness according to ASTM E 1155 within 24 hours of finishing.

3.14 PROTECTION OF LIQUID FLOOR TREATMENTS

A. Protect liquid floor treatment from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by liquid floor treatments installer.

END OF SECTION

SECTION 055000 - METAL FABRICATIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Steel framing and supports for countertops.
- 2. Steel framing and supports for mechanical and electrical equipment.
- 3. Steel framing and supports for applications where framing and supports are not specified in other Sections.
- 4. Metal ladders.
- Miscellaneous steel trim.
- B. Products furnished, but not installed, under this Section:
 - 1. Loose steel lintels.
 - 2. Anchor bolts, steel pipe sleeves, slotted-channel inserts, and wedge-type inserts indicated to be cast into concrete or built into unit masonry.
 - 3. Steel weld plates and angles for casting into concrete for applications where they are not specified in other Sections.

C. Related Sections:

1. Section 033000"Cast-in-Place Concrete" for installing anchor bolts, steel pipe sleeves, slotted-channel inserts, wedge-type inserts, and other items cast into concrete.

1.3 ACTION SUBMITTALS

- A. Product Data: For the following:
 - 1. Paint products.
 - 2. Grout.
- B. Shop Drawings: Show fabrication and installation details for metal fabrications.
 - 1. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items.
 - 2. Shop Drawings provided shall include, but are not limited to, the following:
 - a. Steel framing and supports for countertops.
 - b. Steel framing and supports for mechanical and electrical equipment.

c. Steel framing and supports for applications where framing and supports are not specified in other Sections.

- d. Metal ladders.
- e. Miscellaneous steel trim.
- C. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified professional engineer.
- B. Welding certificates.
- C. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers certifying that shop primers are compatible with topcoats.

1.5 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.6 PROJECT CONDITIONS

A. Field Measurements: Verify actual locations of walls and other construction contiguous with metal fabrications by field measurements before fabrication.

1.7 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of anchorages and steel weld plates and angles for casting into concrete. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design ladders.

1. Design ladders, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

- B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on exterior metal fabrications by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects.
 - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 METALS, GENERAL

A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. For metal fabrications exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.

2.3 FERROUS METALS

- A. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.
- B. Stainless-Steel Sheet, Strip, and Plate: ASTM A 240/A 240M or ASTM A 666, Type 304.
- C. Stainless-Steel Bars and Shapes: ASTM A 276, Type 304.
- D. Steel Tubing: ASTM A 500, cold-formed steel tubing.
- E. Steel Pipe: ASTM A 53/A 53M, standard weight (Schedule 40) unless otherwise indicated.
- F. Slotted Channel Framing: Cold-formed metal box channels (struts) complying with MFMA-4.
 - 1. Size of Channels: 1-5/8 by 1-5/8 inches unless otherwise indicated.
 - 2. Material: Galvanized steel, ASTM A 653/A 653M, commercial steel, Type B, with G90 coating; 0.079-inch nominal thickness.
 - 3. Material: Cold-rolled steel, ASTM A 1008/A 1008M, commercial steel, Type B; 0.0677-inch minimum thickness; coated with rust-inhibitive, baked-on, acrylic enamel.

2.4 NONFERROUS METALS

A. Aluminum Castings: ASTM B 26/B 26M, Alloy 443.0-F.

2.5 FASTENERS

- A. General: Unless otherwise indicated, provide Type 304 stainless-steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B 633 or ASTM F 1941, Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.
 - 1. Provide stainless-steel fasteners for fastening aluminum.
 - 2. Provide stainless-steel fasteners for fastening stainless steel.
 - 3. Provide stainless-steel fasteners for fastening nickel silver.

B. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A 307, Grade A; with hex nuts, ASTM A 563; and, where indicated, flat washers.

- C. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A 325, Type 3; with hex nuts, ASTM A 563, Grade C3; and, where indicated, flat washers.
- D. Stainless-Steel Bolts and Nuts: Regular hexagon-head annealed stainless-steel bolts, ASTM F 593; with hex nuts, ASTM F 594; and, where indicated, flat washers; Alloy Group 1.
- E. Anchor Bolts: ASTM F 1554, Grade 36, of dimensions indicated; with nuts, ASTM A 563; and, where indicated, flat washers.
 - 1. Hot-dip galvanize or provide mechanically deposited, zinc coating where item being fastened is indicated to be galvanized.
- F. Eyebolts: ASTM A 489.
- G. Machine Screws: ASME B18.6.3.
- H. Lag Screws: ASME B18.2.1.
- I. Wood Screws: Flat head, ASME B18.6.1.
- J. Plain Washers: Round, ASME B18.22.1.
- K. Lock Washers: Helical, spring type, ASME B18.21.1.
- L. Anchors, General: Anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
- M. Cast-in-Place Anchors in Concrete: Either threaded type or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A 47/A 47M malleable iron or ASTM A 27/A 27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F 2329.
- N. Post-Installed Anchors: Torque-controlled expansion anchors.
 - 1. Material for Exterior Locations and Where Stainless Steel is Indicated: Alloy Group 1 stainless-steel bolts, ASTM F 593, and nuts, ASTM F 594.
 - 2. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941, Class Fe/Zn 5, unless otherwise indicated.
- O. Slotted-Channel Inserts: Cold-formed, hot-dip galvanized-steel box channels (struts) complying with MFMA-4, 1-5/8 by 7/8 inches by length indicated with anchor straps or studs not less than 3 inches long at not more than 8 inches o.c. Provide with temporary filler and tee-head bolts, complete with washers and nuts, all zinc-plated to comply with ASTM B 633, Class Fe/Zn 5, as needed for fastening to inserts.

<u>METAL FABRICATIONS</u> <u>055000 - 5</u>

2.6 MISCELLANEOUS MATERIALS

A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.

- B. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer and compatible with topcoat.
 - 1. Basis of Design: Sherwin-Williams Alkyd Universal Metal Primer, Kem Kromik B-50 Series or a comparable product of an approved manufacturer.
- C. Shop Primer For Exterior Metal Fabrications: Refer to Section 099113 "Exterior Painting" for exterior steel primer type to be applied to exterior miscellaneous steel that is not indicated to be galvanized.
- D. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
 - 1. Basis of Design Product: ZRC Galvilite Galvanizing Repair Compound cold galvanizing compound of 95% metallic zinc or a comparable product of an approved manufacturer.
- E. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.
- F. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.

2.7 FABRICATION, GENERAL

- A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.
- B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- C. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- D. Form exposed work with accurate angles and surfaces and straight edges.
- E. Weld corners and seams continuously to comply with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.

<u>METAL FABRICATIONS</u> <u>055000 - 6</u>

4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.

- F. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) fasteners unless otherwise indicated. Locate joints where least conspicuous.
- G. Fabricate seams and other connections that will be exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- H. Cut, reinforce, drill, and tap metal fabrications as indicated to receive finish hardware, screws, and similar items.
- I. Provide for anchorage of type indicated; coordinate with supporting structure. Space anchoring devices to secure metal fabrications rigidly in place and to support indicated loads.
 - 1. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors, 1/8 by 1-1/2 inches, with a minimum 6-inch embedment and 2-inch hook, not less than 8 inches from ends and corners of units and 24 inches o.c., unless otherwise indicated.

2.8 MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.
- B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.
 - 1. Fabricate units from slotted channel framing where indicated.
 - 2. Furnish inserts for units installed after concrete is placed.
- C. Fabricate supports for operable partitions from continuous steel beams of sizes indicated with attached bearing plates, anchors, and braces as indicated. Drill or punch bottom flanges of beams to receive partition track hanger rods; locate holes where indicated on operable partition Shop Drawings.
- D. Galvanize miscellaneous framing and supports where indicated.
 - 1. Exterior applications and otherwise indicated for interior applications.

2.9 SHELF ANGLES

A. Fabricate shelf angles from steel angles of sizes indicated and for attachment to concrete framing. Provide horizontally slotted holes to receive 3/4-inch bolts, spaced not more than 6 inches from ends and 24 inches o.c., unless otherwise indicated.

- 1. Provide mitered and welded units at corners.
- 2. Provide open joints in shelf angles at expansion and control joints. Make open joint approximately 2 inches larger than expansion or control joint.
- B. For cavity walls, provide vertical channel brackets to support angles from backup masonry and concrete.
- C. Galvanize shelf angles located in exterior walls.
- D. Furnish wedge-type concrete inserts, complete with fasteners, to attach shelf angles to cast-inplace concrete.

2.10 METAL LADDERS

A. General:

- 1. Comply with ANSI A14.3 unless otherwise indicated.
- 2. For elevator pit ladders, comply with ASME A17.1.

B. Steel Ladders:

- 1. Space siderails 18 inches apart unless otherwise indicated.
- 2. Space siderails of elevator pit ladders 18 inches apart unless otherwise indicated.
- 3. Siderails: Continuous, 1/2-by-2-1/2-inch steel flat bars, with eased edges.
- 4. Rungs: 3/4-inch- diameter steel bars unless otherwise indicated.
- 5. Fit rungs in centerline of siderails; plug-weld and grind smooth on outer rail faces.
- 6. Provide nonslip surfaces on top of each rung, either by coating rung with aluminum-oxide granules set in epoxy-resin adhesive or by using a type of manufactured rung filled with aluminum-oxide grout.
- 7. Support each ladder at top and bottom and not more than 60 inches o.c. with welded or bolted steel brackets.
- 8. Galvanize ladders at elevator pit, including brackets and fasteners.

2.11 LOOSE STEEL LINTELS

- A. Fabricate loose steel lintels from steel angles and shapes of size indicated for openings hand recesses in masonry walls and partitions at locations indicated. Fabricate in single lengths for each opening unless otherwise indicated. Weld adjoining members together to form a single unit where indicated.
- B. Size loose lintels to provide bearing length at each side of openings equal to 1/12 of clear span but not less than 8 inches unless otherwise indicated.
- C. Galvanize loose steel lintels located in exterior walls. Finish with finish coating specified in Section 099113 "Exterior Painting." for exterior steel.

<u>METAL FABRICATIONS</u> <u>055000 - 8</u>

2.12 FINISHES, GENERAL

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

- B. Finish metal fabrications after assembly.
- C. Finish exposed surfaces to remove tool and die marks and stretch lines, and to blend into surrounding surface.

2.13 STEEL AND IRON FINISHES

- A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A 153/A 153M for steel and iron hardware and with ASTM A 123/A 123M for other steel and iron products.
 - 1. Do not quench or apply post galvanizing treatments that might interfere with paint adhesion.
- B. Shop prime iron and steel items not indicated to be galvanized unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.
- C. Preparation for Shop Priming: Prepare surfaces to comply with SSPC-SP 3, "Power Tool Cleaning."
- D. Shop Priming: Apply shop primer to comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.
 - 1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.
- B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
- C. Field Welding: Comply with the following requirements:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.

<u>METAL FABRICATIONS</u> <u>055000 - 9</u>

4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.

- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction. Provide threaded fasteners for use with concrete and masonry inserts, toggle bolts, through bolts, lag screws, wood screws, and other connectors.
- E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.

3.2 INSTALLING MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Install framing and supports to comply with requirements of items being supported, including manufacturers' written instructions and requirements indicated on Shop Drawings.
- B. Anchor supports for operable partitions securely to and rigidly brace from building structure.

3.3 ADJUSTING AND CLEANING

- A. Touchup Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
 - 1. Apply by brush or spray to provide a minimum 2.0-mil dry film thickness.
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.

END OF SECTION 055000

SECTION 076200 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Formed Products:
 - a. Formed low-slope roof sheet metal fabrications.
 - b. Formed reglets and counterflashing

B. Related Sections:

- 1. Section 06 1000 "Rough Carpentry" for wood nailers, curbs, and blocking.
- 2. Section 075419 "Thermoplastic Polyolefin (TPO) Roofing" for installing sheet metal flashing and trim integral with membrane roofing.
- 3. Section 077200 "Roof Accessories" for set-on-type curbs, equipment supports, and other manufactured roof accessory units.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.
- B. Shop Drawings: Show fabrication and installation layouts of sheet metal flashing and trim, including plans, elevations, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work. Include the following:
 - 1. Identification of material, thickness, weight, and finish for each item and location in Project.
 - 2. Details for forming sheet metal flashing and trim, including profiles, shapes, seams, and dimensions.
 - 3. Details for joining, supporting, and securing sheet metal flashing and trim, including layout of fasteners, cleats, clips, and other attachments. Include pattern of seams.
 - 4. Details of termination points and assemblies, including fixed points.
 - 5. Include details of roof-penetration flashing.
 - 6. Details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counterflashings as applicable.
 - 7. Details of special conditions.

- 8. Details of connections to adjoining work.
- 9. Detail formed flashing and trim at a scale of not less than 1-1/2 inches per 12 inches.
- C. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below:
 - 1. Sheet Metal Flashing: 12 inches long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
 - 2. Trim, Metal Closures, Joint Intersections, and Miscellaneous Fabrications: 12 inches long and in required profile. Include fasteners and other exposed accessories.
 - 3. Accessories and Miscellaneous Materials: Full-size Sample.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified fabricator.
- B. Product Certificates: For each type of coping and roof edge flashing that is SPRI ES-1 tested.
- C. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For sheet metal flashing, trim, and accessories to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
- B. Sheet Metal Flashing and Trim Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" unless more stringent requirements are specified or shown on Drawings.
- C. Preinstallation Conference: Conduct conference at Project site.
 - 1. Meet with Owner, Architect, Owner's insurer if applicable, Installer, and installers whose work interfaces with or affects roof specialties including installers of roofing materials and accessories.
 - 2. Examine substrate conditions for compliance with requirements, including flatness and attachment to structural members.
 - 3. Review special roof details, roof drainage, and condition of other construction that will affect roof specialties.

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Printed Date: 11/17/22
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1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to the extent necessary for the period of sheet metal flashing and trim installation.

1.8 WARRANTY

- A. Special Warranty on Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General: Sheet metal flashing and trim assemblies as indicated shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. SPRI Wind Design Standard: Manufacture and install copings and roof-edge flashings tested according to SPRI ES-1 and capable of resisting the following design pressures:
 - 1. ANSI/SPRI ES-1 Test RE-3 for Coping: The coping system shall be tested simultaneously on horizontal and vertical surfaces and shall exceed horizontal and vertical design wind pressure as calculated in accord with the ANSI/SPRI ES-1 Test RE-3. Use the current edition of ANSI/SPRI ES-1 Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems.
 - 2. ANSI/SPRI ES-1Test Method RE-2 Pull-Off Test for Fascia: The fascia system shall be tested in accord with the ANSI/SPRI ES-1 Test Method RE-2. Use the current edition of ANSI/SPRI ES-1 Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems.

- 3. THE COPING AND FASCIA PRODUCTS SHALL BE UL CLASSIFIED BY UNDERWRITERS LABORATORIES, INC OR OTHER THIRD PARTY VERIFICATION OF COMPLIANCE WITH THE ANSI/SPRI ES-1 WIND DESIGN STANDARD.
- 4. Design Pressures: As indicated on Structural Drawings.
- C. Fabricate and install roof edge flashing and copings capable of resisting the following forces according to recommendations in FMG Loss Prevention Data Sheet 1-49 and wind zone pressures indicated on the Structural Drawings.:
- D. Thermal Movements: Provide sheet metal flashing and trim that allows for thermal movements from ambient and surface temperature changes.
- E. Temperature Change (Range): 120 deg F, ambient, 180 deg F, material surfaces.

2.2 SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying a strippable, temporary protective film before shipping.
- B. Aluminum Sheet: ASTM B 209, alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required.
 - 1. Exposed Coil-Coated Finishes:
 - a. Two-Coat Fluoropolymer: AAMA 620. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 2. Color: Color and gloss to match Architect's sample.
 - 3. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

2.3 UNDERLAYMENT MATERIALS

- A. Felt: ASTM D 226, Type II (No. 30), asphalt-saturated organic felt, nonperforated.
- B. Slip Sheet: Building paper, 3-lb/100 sq. ft. minimum, rosin sized.

2.4 MISCELLANEOUS MATERIALS

A. General: Provide materials and types of fasteners, protective coatings, separators, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and recommended by manufacturer of primary sheet metal unless otherwise indicated.

- B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal.
 - 1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
 - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating.
 - b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.
 - 2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
- C. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, non-sag, nontoxic, non-staining tape 1/2 inch wide and 1/8 inch thick.
- D. Elastomeric Sealant: ASTM C 920, elastomeric silicone polymer sealant; low modulus; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- E. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- F. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.
- G. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.
- H. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

2.5 FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, geometry, metal thickness, and other characteristics of item indicated. Fabricate items at the shop to greatest extent possible.
 - 1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
 - 2. Obtain field measurements for accurate fit before shop fabrication.
 - 3. Form sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.
 - 4. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces exposed to view.

- B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- C. Sealed Joints: Form nonexpansion but movable joints in metal to accommodate elastomeric sealant.
- D. Expansion Provisions: Where lapped expansion provisions cannot be used, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.
- E. Fabricate cleats and attachment devices of sizes as recommended by SMACNA's "Architectural Sheet Metal Manual" for application, but not less than thickness of metal being secured.
- F. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use. Rivet joints where necessary for strength.
- G. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints where necessary for strength.
- H. Do not use graphite pencils to mark metal surfaces.

2.6 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

- A. Roof-Edge Flashing and Fascia Cap: Fabricate in minimum 96-inch- long, but not exceeding 10-foot- long, sections. Furnish with 6-inch- wide, joint cover plates.
 - 1. Joint Style: Butt, with 12-inch- wide, concealed backup plate.
 - 2. Fabricate from the following materials:
 - a. Aluminum: 0.050 inch thick.
- B. Copings: Fabricate in minimum 96-inch- long, but not exceeding 10-foot- long, sections. Fabricate joint plates of same thickness as copings. Furnish with continuous cleats to support edge of external leg and drill elongated holes for fasteners on interior leg. Miter corners, seal, and solder or weld watertight.
 - 1. Coping Profile: As indicate on the Drawings.
 - 2. Joint Style: Butt, with 12-inch- wide, concealed backup plate.
 - 3. Fabricate from the following materials:
 - a. Aluminum: 0.050 inch thick.
- C. Counterflashing: Fabricate from the following materials:
 - 1. Aluminum: 0.032 inch thick.
- D. Reglets: Fabricate from the following materials:

1. Formed Aluminum: 0.050 inch thick.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions and other conditions affecting performance of the Work.
 - 1. Verify compliance with requirements for installation tolerances of substrates.
 - 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
 - 1. Install sheet metal flashing and trim true to line and levels indicated. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
 - 2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
 - 3. Space cleats not more than 12 inches apart. Anchor each cleat with two fasteners. Bend tabs over fasteners.
 - 4. Install exposed sheet metal flashing and trim without excessive oil canning, buckling, and tool marks.
 - 5. Install sealant tape where indicated.
 - 6. Torch cutting of sheet metal flashing and trim is not permitted.
 - 7. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by SMACNA.
 - 1. Coat back side of uncoated aluminum sheet metal flashing and trim with bituminous coating where flashing and trim will contact wood, ferrous metal, or cementitious construction.
 - 2. Underlayment: Where installing metal flashing directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet or install a course of polyethylene sheet.

- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently watertight, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep. filled with sealant concealed within joints.
- D. Fastener Sizes: Use fasteners of sizes that will penetrate wood sheathing not less than 1-1/4 inches for nails and not less than 3/4 inch for wood screws and metal decking not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
- E. Seal joints as shown and as required for watertight construction.
 - 1. Where sealant-filled joints are used, embed hooked flanges of joint members not less than 1 inch into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is moderate, between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F.
 - Prepare joints and apply sealants to comply with requirements in Division 07 Section 2. "Joint Sealants."
- F. Rivets: Rivet joints in uncoated aluminum where indicated and where necessary for strength.

3.3 ROOF FLASHING INSTALLATION

- General: Install sheet metal flashing and trim to comply with performance requirements and A. SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, set units true to line, and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
- Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations B. in SMACNA's "Architectural Sheet Metal Manual" and as indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at staggered 3-inch centers.
- C. Copings: Anchor to resist uplift and outward forces according to recommendations in SMACNA's "Architectural Sheet Metal Manual" and as indicated.
 - 1. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at 24-inch centers unless otherwise indicated.
- D. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. counterflashing 4 inches over base flashing. Lap counterflashing joints a minimum of 4 inches and bed with sealant. Secure in a waterproof manner by means of interlocking folded seam or blind rivets and sealant.

3.4 ERECTION TOLERANCES

A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.5 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean off excess sealants.
- C. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 076200

SECTION 077200 - ROOF ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Roof curbs.
- 2. Equipment supports.
- 3. Pipe supports.
- 4. Preformed flashing sleeves.

B. Related Sections:

1. Section 076200 "Sheet Metal Flashing and Trim" for shop- and field-formed metal flashing, roof-drainage systems, base and counterflashing, and miscellaneous sheet metal trim and accessories.

1.3 PERFORMANCE REQUIREMENTS

A. General Performance: Roof accessories shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of roof accessory indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: For roof accessories. Include plans, elevations, keyed details, and attachments to other work. Indicate dimensions, loadings, and special conditions. Distinguish between plant- and field-assembled work.
- C. Samples: For each exposed product and for each color and texture specified, prepared on Samples of size to adequately show color.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:
 - 1. Size and location of roof accessories specified in this Section.
 - 2. Method of attaching roof accessories to roof or building structure.
 - 3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.
 - 4. Required clearances.
- B. Warranty: Sample of special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For roof accessories to include in operation and maintenance manuals.

1.7 COORDINATION

- A. Coordinate layout and installation of roof accessories with roofing membrane and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.
 - 1. With Architect's approval, adjust location of roof accessories that would interrupt roof drainage routes or roof expansion joints.
- B. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.

1.8 WARRANTY

- A. Special Warranty on Painted Finishes: Manufacturer's standard form in which manufacturer agrees to repair finishes or replace roof accessories that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

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PART 2 - PRODUCTS

2.1 METAL MATERIALS

- A. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 (Z275) coating designation.
 - 1. Exposed Coil-Coated Finish: Prepainted by the coil-coating process to comply with ASTM A 755/A 755M. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - a. Two-Coat Fluoropolymer Finish: AAMA 621. System consisting of primer and fluoropolymer color topcoat containing not less than 70 percent PVDF resin by weight.
 - 2. Baked-Enamel or Powder-Coat Finish: Immediately after cleaning and pretreating, apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat, with a minimum dry film thickness of 1 mil (0.025 mm) for topcoat. Comply with coating manufacturer's written instructions for applying and baking to achieve a minimum dry film thickness of 2 mils (0.05 mm).
 - 3. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester-backer finish consisting of prime coat and wash coat, with a minimum total dry film thickness of 0.5 mil (0.013 mm).
- B. Aluminum Sheet: ASTM B 209 (ASTM B 209M), manufacturer's standard alloy for finish required, with temper to suit forming operations and performance required.
 - 1. Mill Finish: As manufactured.
- C. Aluminum Extrusions and Tubes: ASTM B 221 (ASTM B 221M), manufacturer's standard alloy and temper for type of use, finished to match assembly where used, otherwise mill finished.
- D. Steel Shapes: ASTM A 36/A 36M, hot-dip galvanized according to ASTM A 123/A 123M unless otherwise indicated.
- E. Galvanized-Steel Tube: ASTM A 500, round tube, hot-dip galvanized according to ASTM A 123/A 123M.
- F. Steel Pipe: ASTM A 53/A 53M, galvanized.

2.2 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, protective coatings, sealants, and other miscellaneous items required by manufacturer for a complete installation.
- B. Polyisocyanurate Board Insulation: ASTM C 1289, thickness as indicated.

- C. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, acceptable to authorities having jurisdiction, containing no arsenic or chromium, and complying with AWPA C2; not less than 1-1/2 inches thick.
- D. Security Grilles: 3/4-inch diameter, ASTM A 1011/A 1011M steel bars spaced 6 inches o.c. in one direction and 12 inches o.c. in the other; factory finished as follows:
 - 1. Factory Priming for Field-Painted Finish: Apply shop primer specified below immediately after surface preparation and pretreatment.
- E. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.
- F. Underlayment:
 - 1. Felt: ASTM D 226, Type II (No. 30), asphalt-saturated organic felt, nonperforated.
 - 2. Polyethylene Sheet: 6-mil-thick polyethylene sheet complying with ASTM D 4397.
 - 3. Slip Sheet: Building paper, 3-lb/100 sq. ft. minimum, rosin sized.
- G. Fasteners: Roof accessory manufacturer's recommended fasteners suitable for application and metals being fastened. Match finish of exposed fasteners with finish of material being fastened. Provide nonremovable fastener heads to exterior exposed fasteners. Furnish the following unless otherwise indicated:
 - 1. Fasteners for Zinc-Coated or Aluminum-Zinc Alloy-Coated Steel: Series 300 stainless steel or hot-dip zinc-coated steel according to ASTM A 153/A 153M or ASTM F 2329.
- H. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, PVC, or silicone or a flat design of foam rubber, sponge neoprene, or cork.
- I. Elastomeric Sealant: ASTM C 920, elastomeric siliconepolymer sealant as recommended by roof accessory manufacturer for installation indicated; low modulus; of type, grade, class, and use classifications required to seal joints and remain watertight.
- J. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for expansion joints with limited movement.
- K. EPDM Membrane: ASTM D 4637, Type standard with manufacturer for application.

2.3 ROOF CURBS

- A. Roof Curbs: Internally reinforced roof-curb units capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings; with welded or mechanically fastened and sealed corner joints, stepped integral metal cant raised the thickness of roof insulation, and integrally formed deck-mounting flange at perimeter bottom.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

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- a. Custom Solution Roof and Metal Products.
- b. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc.
- c. Thybar Corporation.
- B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.
- C. Loads: Coordinate load information with Shop Drawings of equipment to be supported.
- D. Material: Zinc-coated (galvanized) steel sheet, 0.079 inch thick.
 - 1. Finish: Two-coat fluoropolymer.
 - 2. Color: As selected by Architect from manufacturer's full range.

E. Construction:

- 1. Insulation: Factory insulated with 1-1/2-inch-thick glass-fiber board insulation.
- 2. Liner: Same material as curb, of manufacturer's standard thickness and finish.
- 3. Factory-installed wood nailer at top of curb, continuous around curb perimeter.
- 4. On ribbed or fluted metal roofs, form deck-mounting flange at perimeter bottom to conform to roof profile.
- 5. Curb height to be determined by adding thickness of roof insulation and minimum base flashing height recommended by roofing membrane manufacturer. Fabricate units to minimum height of 24 inches above finished roof, unless otherwise indicated.
- 6. Top Surface: Level around perimeter with roof slope accommodated by sloping the deck-mounting flange.
- 7. Sloping Roofs: Where roof slope exceeds 1:48, fabricate curb with perimeter curb height tapered to accommodate roof slope so that top surface of perimeter curb is level. Equip unit with water diverter or cricket on side that obstructs water flow.
- 8. Security Grille: Provide where indicated.

2.4 EQUIPMENT SUPPORTS

- A. Equipment Supports: Internally reinforced metal equipment supports capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings; with welded or mechanically fastened and sealed corner joints, stepped integral metal cant raised the thickness of roof insulation, and integrally formed deck-mounting flange at perimeter bottom.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Custom Solution Roof and Metal Products.
 - b. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc.
 - c. Thybar Corporation.
- B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.

- C. Loads: Coordinate load information with Shop Drawings of equipment to be supported.
- D. Material: Zinc-coated (galvanized) steel sheet, 0.079 inch thick.
 - 1. Finish: Two-coat fluoropolymer.
 - 2. Color: As selected by Architect from manufacturer's full range.

E. Construction:

- 1. Insulation: Factory insulated with 1-1/2-inch-thick glass-fiber board insulation.
- 2. Liner: Same material as equipment support, of manufacturer's standard thickness and finish.
- 3. Factory-installed continuous wood nailers 5-1/2 inches wide at tops of equipment supports.
- 4. Metal Counterflashing: Manufacturer's standard, removable, fabricated of same metal and finish as equipment support.
- 5. Curb height to be determined by adding thickness of roof insulation and minimum base flashing height recommended by roofing membrane manufacturer. Fabricate units to minimum height of 24 inches above finished roof, unless otherwise indicated.
- 6. Sloping Roofs: Where roof slope exceeds 1:48, fabricate each support with height to accommodate roof slope so that tops of supports are level with each other. Equip supports with water diverters or crickets on sides that obstruct water flow.

2.5 PREFORMED FLASHING SLEEVES

- A. Exhaust Vent Flashing: Double-walled metal flashing sleeve or boot, insulation filled, with integral deck flange, 12 inches high, with removable metal hood and slotted metal collar.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Custom Solution Roof and Metal Products.
 - b. Thaler Metal USA Inc.
 - 2. Metal: Aluminum sheet, 0.063 inch thick.
 - 3. Diameter: As indicated.
 - 4. Finish: Manufacturer's standard.
- B. Vent Stack Flashing: Metal flashing sleeve, uninsulated, with integral deck flange.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Custom Solution Roof and Metal Products.
 - b. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc.
 - c. Thaler Metal USA Inc.
 - 2. Metal: Aluminum sheet, 0.063 inch thick.
 - 3. Height: 13 inches.
 - 4. Diameter: As indicated.

5. Finish: Manufacturer's standard.

2.6 MISCELLANEOUS MATERIALS

A. Asphalt Roofing Cement: ASTM D 4586/D 4586M, asbestos free, of consistency required for application.

2.7 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
- C. Verify dimensions of roof openings for roof accessories.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.
- E. Examine openings at expansion joint condition, including surfaces of wall and roof deck, for suitable conditions where expansion joints will be installed.

3.2 INSTALLATION

- A. General: Install roof accessories according to manufacturer's written instructions.
 - 1. Install roof accessories level, plumb, true to line and elevation, and without warping, jogs in alignment, excessive oil canning, buckling, or tool marks.
 - 2. Anchor roof accessories securely in place so they are capable of resisting indicated loads.
 - 3. Use fasteners, separators, sealants, and other miscellaneous items as required to complete installation of roof accessories and fit them to substrates.
 - 4. Install roof accessories to resist exposure to weather without failing, rattling, leaking, or loosening of fasteners and seals.

- B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
 - 1. Coat concealed side of uncoated aluminum roof accessories with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.
 - 2. Underlayment: Where installing roof accessories directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet, or install a course of polyethylene sheet.
 - 3. Bed flanges in thick coat of asphalt roofing cement where required by manufacturers of roof accessories for waterproof performance.
- C. Roof Curb Installation: Install each roof curb so top surface is level.
- D. Equipment Support Installation: Install equipment supports so top surfaces are level with each other.
- E. Pipe Support Installation: Install pipe supports so top surfaces are in contact with and provide equally distributed support along length of supported item.
- F. Preformed Flashing-Sleeve Installation: Secure flashing sleeve to roof membrane according to flashing-sleeve manufacturer's written instructions.
- G. Seal joints with elastomeric or butyl sealant as required by roof accessory manufacturer.

3.3 REPAIR AND CLEANING

- A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing according to ASTM A 780.
- B. Clean exposed surfaces according to manufacturer's written instructions.
- C. Clean off excess sealants.
- D. Replace roof accessories that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

END OF SECTION 077200

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SECTION 097200 - WALL COVERINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Vinyl wall covering.

1.3 ALTERNATES

A. See Section 012300 "Alternates" for description of alternates affecting items specified in this Section.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include data on physical characteristics, durability, fade resistance, and fire-test-response characteristics.
- B. Shop Drawings: Show location and extent of each wall-covering type. Indicate **pattern placement** seams and termination points.
- C. Samples: For each type of wall covering and for each color, pattern, texture, and finish specified, full width by **36 inches** (**914 mm**) long in size.
 - 1. Wall-Covering Sample: From same production run to be used for the Work, with specified **treatments** applied.
 - a. Show complete pattern repeat.
 - b. Mark top and face of fabric.
- D. Samples for Initial Selection: For each type of wall covering.

1.5 INFORMATIONAL SUBMITTALS

A. Product Test Reports: For each wall covering, for tests performed by a qualified testing agency.

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1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For wall coverings to include in maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials, from the same production run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Wall-Covering Materials: For each type, color, texture, and finish, full width by length to equal to [5] percent of amount installed.

1.8 QUALITY ASSURANCE

- A. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and to set quality standards for installation.
 - 1. Build mockups for each type of wall covering on each substrate required. Comply with requirements in ASTM F1141 for appearance shading characteristics.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install wall coverings until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, work above ceilings is complete, and HVAC system is operating and maintaining ambient temperature and humidity conditions at levels intended for occupants after Project completion during the remainder of the construction period.
- B. Lighting: Do not install wall covering until lighting that matches conditions intended for occupants after Project completion is provided on the surfaces to receive wall covering.
- C. Ventilation: Provide continuous ventilation during installation and for not less than the time recommended by wall-covering manufacturer for full drying or curing.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Fire-Test-Response Characteristics: As determined by testing identical wall coverings applied with identical adhesives to substrates in accordance with test method indicated below by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

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- 1. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 25 or less.
 - b. Smoke-Developed Index: **50** or less.
- 2. Fire-Growth Contribution: No flashover and heat and smoke release when tested in accordance with ASTM E 84 Adhered Class A.

2.2 VINYL WALL COVERING

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ASI LTV Series Vinyl Wall Graphics
 - 2. Designtex; Design Tex Group Inc. (The).
 - 3. Arc-Com Fabrics, Inc.
 - 4. F. Schumacher & Co.
 - 5. Knoll, Inc.
 - 6. Len-Tex Corporation.
 - 7. Maharam Fabric Corporation; Herman Miller, Inc.
- B. Description: Provide vinyl products in rolls from same production run and complying with the following:
 - 1. **Wallcovering Association's W-101** for **Type II, Medium** Duty.
- C. Total Weight: 15 ounces Yard, excluding coatings.
- D. Width: 50 inches.
- E. Colors, Textures, and Patterns: Custom Art to Be Designed by Manufacturer. Manufacturer to Work directly with Architect on design, including physical samples for review.
- F. Quantities and Locations Shown on Elevations A501, A502 and A503
- G. Manufacturer to Perform Adhesion Test on Site with Specified Paint Prior to Fabrication

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation surfaces being true in plane and vertical and horizontal alignment, maximum moisture content, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

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3.2 PREPARATION

- A. Comply with manufacturer's written instructions for surface preparation.
- B. Clean substrates of substances that could impair bond of wall covering, including dirt, oil, grease, mold, and mildew.
- C. Prepare substrates to achieve a smooth, dry, clean, structurally sound surface free of flaking, unsound coatings, cracks, and defects.
 - 1. Moisture Content: Maximum of 5 percent on new plaster, concrete, and concrete masonry units when tested with an electronic moisture meter.
 - 2. Plaster: Allow plaster to cure for at least 90 days. Neutralize areas of high alkalinity. Apply primer/sealer as recommended in writing by primer/sealer manufacturer and wall-covering manufacturer.
 - 3. Metals: If not factory primed, clean and apply metal primer as recommended in writing by metal-primer manufacturer and wall-covering manufacturer.
 - 4. Gypsum Board: Apply primer/sealer as recommended in writing by primer/sealer manufacturer and wall-covering manufacturer.
 - 5. Painted Surfaces:
 - a. Check for pigment bleeding. Apply primer/sealer to areas susceptible to pigment bleeding as recommended in writing by primer/sealer manufacturer.
 - b. Sand gloss, semigloss, and eggshell finishes with fine sandpaper.
- D. Remove hardware and hardware accessories, electrical plates and covers, light fixture trims, and similar items.
- E. Acclimatize wall-covering materials by removing them from packaging in the installation areas not less than 24 hours before installation.

3.3 INSTALLATION OF WALL COVERING

- A. Comply with wall-covering manufacturers' written installation instructions applicable to products and applications indicated.
- B. Cut wall-covering strips in roll number sequence. Change the roll numbers at partition breaks and corners.
- C. Install strips in same order as cut from roll.
 - 1. For solid-color, even-texture, or random-match wall coverings, reverse every other strip.
- D. Install wall covering without lifted or curling edges and without visible shrinkage.
- E. Install seams vertical and plumb at least 6 inches from outside corners and **6 inches** from inside corners unless a change of pattern or color exists at corner. Horizontal seams are not permitted.
- F. Trim edges and seams for color uniformity, pattern match, and tight closure. Butt seams without overlaps or gaps between strips.

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G. Fully bond wall covering to substrate. Remove air bubbles, wrinkles, blisters, and other defects.

3.4 CLEANING

- A. Remove excess adhesive at seams, perimeter edges, and adjacent surfaces.
- B. Use cleaning methods recommended in writing by wall-covering manufacturer.
- C. Replace strips that cannot be cleaned.
- D. Reinstall hardware and hardware accessories, electrical plates and covers, light fixture trims, and similar items.

END OF SECTION 097200

SECTION 104420 – SIGNAGE & GRAPHICS

PART 1 GENERAL

.1 SUMMARY

- A. Related Documents: Provisions established within the General and Supplementary Conditions of the Contract, Division 1 General Requirements, and the Drawings are collectively applicable to this Section.
- B. Section Includes:
 - 1. ADA/Code Required Signs (Rooms, Classrooms, Restrooms)
 - 2. Dimensional Letters
 - 3. Donor Recognition Wall
 - 4. Community Map Wall
 - 5. Vinyl Wall Graphics

.2 QUALITY ASSURANCE

- A. Supplier: Obtain all signage products in this and other signage specifications through a single supplier from a single manufacturer.
- B. Regulatory Requirements: Products shall meet requirements of the Americans With Disabilities Act Accessibility Guidelines (ADAAG) and local amendments and modifications.
- C. Installer: Installation shall be performed by installer specialized and experienced in work similar to that required for this project.
- D. Sign supplier to provide ONLINE REORDER website for use by owner to order additional signs. Reorder website to include sign descriptions, sign drawings & sign cost.

.3 SUBMITTALS

- A. Submit in accordance with requirements of Division 1.
- B. Product Data: Submit product data for specified products. Include material details for each sign specified.
- C. Shop Drawings: Submit shop drawings showing layout, profiles, and product components, including dimensions, anchorage, and accessories.
- D. Samples: Submit supplier's standard color chart for selection purposes and selected colors for verification purposes.
- E. Installation: Submit supplier's installation instructions.
- F. Closeout Submittals:
 - 1. Submit operation and maintenance data for installed products, including precautions against harmful cleaning materials and methods.
 - 2. Submit warranty documents specified herein.

.4 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of Division 1.
 - 1. Comply with manufacturer's ordering instructions and lead time requirements to avoid construction delays.
 - 2. Deliver products in manufacturer's original, unopened, undamaged containers with identification labels intact.

- 3. Store products protected from weather, temperature, and other harmful conditions as recommended by supplier.
- 4. Handle products in accordance with manufacturer's instructions.

.5 WARRANTY

- A. Project Warranty: Comply with requirements of Division 1.
- B. Manufacturer's Warranty: Submit manufacturer's standard warranty document executed by authorized company official.
 - 1. Warranty Period: One year from product ship date.

PART 2 PRODUCTS

.1 SIGNAGE SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ASI Signage Innovations (Contact: Kristen Landry, 504-554-1561, Kristen.landry@asisignage.com)
 - 2. Takeform
 - 3. Innerface

.2 SIGN TYPES

- A. ADA/Code Required Signs
 - 1. Sign Materials:
 - a. Face Material: 3/8" thick P95 Frosted Acrylic, 2nd Surface Painted (1) Custom Color. **All material must be laser-cut with polished finish. CNC cut is not acceptable.**
 - b. Backer Material: 1/8" thick Cast Acrylic, 1st Surface Painted (1) Custom Color, All material must be laser-cut with polished finish. CNC cut is not acceptable.
 - c. ADA Text and Braille to be 3D printed; Utilize direct to substrate UV-LED flatbed printer and silicon-based print head. UV-LED curable inks with full CMYK & white ink instantly cured for precise ADA compliance.
 - d. First surface painted signs or sandblasted signs are not allowed.
 - 2. Sign Types:
 - a. **Room ID**: 8 " h x 8-1/2" w
 - b. **Classroom ID**: 10-5/8" h x 8-1/2" w (with window for paper insert, insert by owner)
 - c. **Restroom ID**: 11-1/2" h x 8-1/2" w
 - 3. Mounting: Tape Mount w/ Silicone
 - 4. Quantities: Refer to architectural plans. All rooms that are not classrooms or restrooms are to get a room ID sign.
- B. Dimensional Letters
 - 1. "CAFÉ" Letters
 - a. ASI LPP Series Laser Cut Acrylic Letters
 - b. 24" h x 3/8" thick P95 Frosted Acrylic, 2nd Surface Painted (1) Custom Color, Tape Mount
 - c. Quantity: TWO sets

2. "our growing community..." Letters

- a. ASI LPS Series Cut Aluminum Letters
- b. 3" h x 3/8" thick Aluminum, 1st Surface Painted (1) Custom Color, Stud Mount
- c. Quantity: ONE each

3. "our generous donors..." Letters

- a. ASI LPS Series Cut Aluminum Letters
- b. 3" h x 3/8" thick Aluminum, 1st Surface Painted (1) Custom Color, Stud Mount
- c. Quantity: ONE each

4. "CF" Logo/Letters

- a. ASI LPS Series Cut Aluminum Logo
- b. Triangle with "CF" Letters Vector Art Supplied by Owner Upon Selection of Signage Mfr.
- c. 15" h x 3/8" thick Aluminum, 1st Surface Painted (1) Custom Color, Stud Mount
- d. Quantity: ONE each

5. Reception Letters

- a. ASI LPP Series Laser Cut Acrylic Letters
- b. 3" h x 3/8" thick P95 Frosted Acrylic, 2nd Surface Painted (1) Custom Color, Tape Mount to read: "ASCENSION PARISH"
- c. 4" h x 3/8" thick P95 Frosted Acrylic, 2nd Surface Painted (1) Custom Color, Tape Mount to read: "EARLY CHILDHOOD LEARNING CENTER"
- d. Backer Panel: **Custom Acrylic Backer**, 30" h x 72" w x 3/8" thick P95 Frosted Acrylic, 2nd Surface Painted (1) Custom Color. Mounted w/ Z-Clips

6. Donor Recognition Wall

- a. Dimensional Letter Header (See Dimensional Letters Section "our generous donors…" and "CF" Logo/Letter")
- b. Acrylic Panel with Changeable Inserts:
 - 1) 64-1/4" h x 47" w x 3/8" thick Clear Acrylic Backer Panel Mounted with (8) 1-1/5" diam. Satin Aluminum Pucks with 3/4" deep Spacers, Mounted in Brick Wall
 - 2) Changeable Panels: QTY. (39) 4" h x 13" w x 3/8" thick with:
 - i) 2nd Surface Translucent Color **DIRECT PRINTED** (**Vinyl film not acceptable**)
 - ii) 1st Surface Text **DIRECT PRINTED** (Vinyl film not acceptable)
 - 3) Panels Slide into Aluminum U-Channel with BRUSHED SATIN FINISH
 - i) Dimensions: 3/8" h x 3/4" w x 1/8" wall thickness
 - ii) Channels to Tape/Silicone Mount to Acrylic Backer

7. Community Map Wall

- a. Dimensional Letter Header (See Dimensional Letters Section "our growing community")
- b. Acrylic Panels with Direct Print:
 - 1) QTY. (2) 95" h x 42" w x 3/8" thick Clear Acrylic Panel Mounted with (6) 1-1/5" diam. Satin Aluminum Pucks EACH with 3/4" deep Spacers, Mounted in Brick Wall
 - 2) 2nd Surface **DIRECT PRINTED Map/Image** (**To Be Designed by Signage Manufacturer**) (**Vinyl film not acceptable**)

.3 FABRICATION - GENERAL

- A. General: Comply with requirements indicated for materials, thicknesses, finishes, colors, designs, shapes, sizes, and details of construction.
- B. Preassemble signs in the shop to the greatest extent possible to minimize field assembly. Disassemble signs only as necessary for shipping and handling limitations. Clearly mark units for reassembly and installation, in a location not exposed to view after final assembly.
- C. Conceal fasteners if possible; otherwise, locate fasteners to appear inconspicuous.
- D. Form panels to required size and shape. Comply with requirements indicated for design, dimensions, finish, color, and details of construction.
- E. Coordinate dimensions and attachment methods to produce message panels with closely fitting joints. Align edges and surfaces with one another in the relationship indicated.

PART 3 EXECUTION

.1 EXAMINATION

- A. Site Verification of Conditions: Verify installation conditions previously established under other sections are acceptable for product installation in accordance with manufacturer's instructions.
- B. Scheduling of installation by Owner or its representative implies that substrate and conditions are prepared and ready for product installation. Proceeding with installation implies installer's acceptance of substrate and conditions.

.2 INSTALLATION

- A. Install product in accordance with supplier's instructions.
- B. Install product in locations indicated using mounting methods recommended by sign manufacturer and free from distortion, warp, or defect adversely affecting appearance.
- C. Install product level, plumb, and at heights indicated.
- D. Install product at heights to conform to Americans with Disabilities Act Accessibility Guidelines (ADAAG) and applicable local amendments and regulations.
- E. Install signs within the following tolerances and in accordance with manufacturer's recommendations:
 - 1. Interior Signs: Within 1/4 inch vertically and horizontally of intended location.

.3 CLEANING, PROTECTION, AND REPAIR

- A. Repair scratches and other damage which might have occurred during installation. Replace components where repairs were made but are still visible to the unaided eye from a distance of 5 feet.
- B. Remove temporary coverings and protection to adjacent work areas. Clean installed products in accordance with manufacturer's instructions prior to Owner's acceptance. Remove construction debris from project in accordance with provisions in Division 1.

.4 SIGN SCHEDULE

A. Schedule: Refer to signage schedule and Drawings for sizes, locations, and layout of signage types, sign text copy, and graphics.

END OF SECTION

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Fences
 - 2. Gates

1.2 SUBMITTALS

- A. Product Data: Manufacturer's cut sheets and warranty documents for all products.
- B. Shop drawings required for fence showing one segment from post to post and shall include information on spacing between all elements in relation to finished grade.
- C. Shop drawings required for all gates from post to post, with a five foot extension on either side of the gate, which shows fence height in relation to gate. Shop drawings shall include information on all materials, locks, hinges, and spacing between all elements in relation to finished grade.
- D. Samples: Submit samples for each profile and pattern of fabricated metal and for each type of metal finish required.
- E. Qualification Data: submit qualification data for fabricators.

1.3 QUALITY ASSURANCE

A. Fabricator qualifications: a manufacturer experienced in producing ornamental metal fences and gates similar to that indicated in the Drawings.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Upon receipt at the job site, all materials shall be checked to ensure that no damage occurred during shipping or handling. Materials shall be stored in such a manner to ensure proper ventilation and drainage, and to protect against damage, weather, vandalism, and theft.

1.5 PRODUCT WARRANTY

- A. All structural fence components shall be warranted within specific limitations, by the manufacturer for a period of 20 years from date of original purchase. Warranty shall cover any defects in material finish, including cracking, peeling, chipping, blistering, or corroding.
- B. Reimbursement for labor necessary to restore or replace components that have been found to be defective under the terms of manufacturer's warranty shall be guaranteed for five years from date of original purchase.

2.1 MATERIALS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ameristar, BOD: Montage Plus 'Genesis' Commercial Fence with 2-rail panels
 - 2. American Fence Company
 - 3. AGCO Fencing LLC
 - 4. Arrow Fence & Supply

B. Material

- a. Steel material for fence panels and posts shall conform to the requirements of ASTM A653/A653M, with a minimum yield strength of 45,000 PSI and a minimum zinc (hot-dip galvanized) coating weight of 0.60 oz/ft2, coating designation G-60.
- b. Material for pickets shall be ³/₄" square x 18 gauge tubing. The rails shall be steel channel, 1.5" x 1.4375" x 14 gauge. Fence posts and gate posts shall meet the minimum size requirements of Table 1.

Table 1 – Minimum Sizes for Montage Plus Posts			
Fence Posts	Panel Height		
2-1/2" x 16 Ga.	Up to & Including 6' Height		
Gate Leaf	Gate Height		
	Up to & Including 4'	Over 4' Up to & Including 6'	
Up to 4'	2-1/2" x 14 Ga.	3" x 12 Ga.	
4'1" to 6'	3" x 12 Ga.	3" x 12 Ga.	
6'1" to 8'	3" x 12 Ga.	4" x 12 Ga.	

A. Entry Gate:

- 1. Entry Gate shall match fence in material, height, and color as indicated herein.
- 2. Hinges: size and material to suit gate size, and to permit 180 degree opening.
- 3. Latch: Main Entry Gate shall be secured with an electronic entry to enter the gate and panic lock to exit the gate in case of emergencies. Refer to Electrical Drawings & Door Hardware schedule.
 - a. Panic lock to be inaccessible from the exterior of the play area.

2.2 FENCE FABRICATION

A. The manufactured panels and posts shall be subjected to an inline electrode position coating (E-Coat) process consisting of a multi-stage pretreatment/wash, followed by a duplex application of an epoxy primer and an acrylic topcoat. The minimum cumulative coating thickness of epoxy and acrylic shall be 2 mils (0.058 mm). The color shall be black. The coated panels and posts shall be capable of meeting the performance requirements for each

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- quality characteristic shown in Table 2 (Note: The requirements in Table 2 meet or exceed the coating performance criteria of ASTM F2408).
- B. The manufactured fence system shall be capable of meeting the vertical load, horizontal load, and infill performance requirements for Commercial weight fences under ASTM F2408.

Table 2 – Coating Performance Requirements			
Quality	ASTM Test Method	Performance Requirements	
Characteristics			
Adhesion	D3359 – Method B	Adhesion (Retention of Coating) over 90% of test area	
		(Tape and knife test).	
Corrosion Resistance	B117, D714 & D1654	Corrosion Resistance over 1,500 hours (Scribed per	
		D1654; failure mode is accumulation of 1/8" coating	
		loss from scribe or medium #8 blisters).	
Impact Resistance	D2794	Impact Resistance over 60 inch lb. (Forward impact	
		using 0.625" ball).	
Weathering	D822 D2244, D523 (60°	Weathering Resistance over 1,000 hours (Failure mode	
Resistance	Method)	is 60% loss of gloss or color variance of more than 3	
		deltaE color units).	

3.1 **PREPARATION**

A. All new installation shall be laid out by the contractor in accordance with the construction drawings and approved, in writing, by the Architect prior to the beginning of installation.

3.2 FENCE INSTALLATION

- A. Post excavation: drill or hand-excavate holes for posts to diameters and spacing indicated in firm, undisturbed soil.
- B. Post setting: Set posts in concrete at indicated spacing into firm, undisturbed soil.
 - 1. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.
 - 2. Concrete Fill: Place concrete around posts to dimensions indicated and vibrate or tamp for consolidation. Protect aboveground portion of posts from concrete splatter.
 - a. Posts Set into Voids in Concrete: Form or core drill holes 3/4 inch larger than OD of post. Bottom of post shall rest in footing no more than 3 inches from the bottom of the footing. Clean holes of loose material, insert posts, and fill annular space between post and concrete with nonshrink, nonmetallic grout, or anchoring cement, mixed and placed to comply with anchoring material manufacturer's written instructions, and finished sloped to drain water away from post.

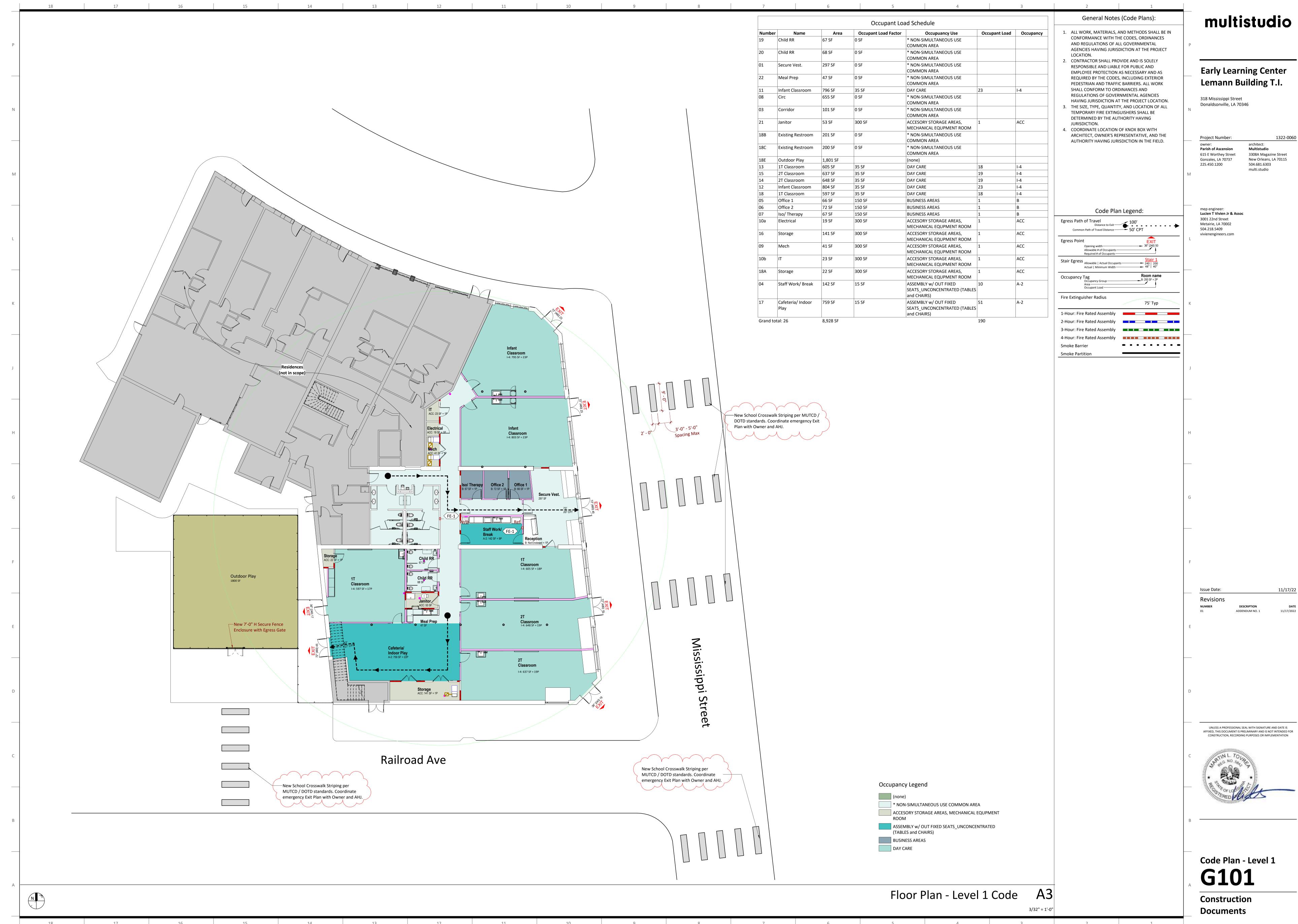
3.3 GATE INSTALLATION

- A. Gates shall be installed per the manufacturer's recommendations. Contractor to provide installation directions to Architect prior to installation.
- B. Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that locks engage accurately and securely without forcing or binding.
- C. Gate hardware shall be provided by the manufacture and shall be installed per manufacturer's recommendations.

3.4 CLEANING

A. The contractor shall clean the jobsite of excess materials; post-hole excavation shall be scattered uniformly away from posts.

END OF SECTION 323119



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Early Learning Center Lemann Building T.I.

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Revisions

NUMBER DESCRIPTION DATE

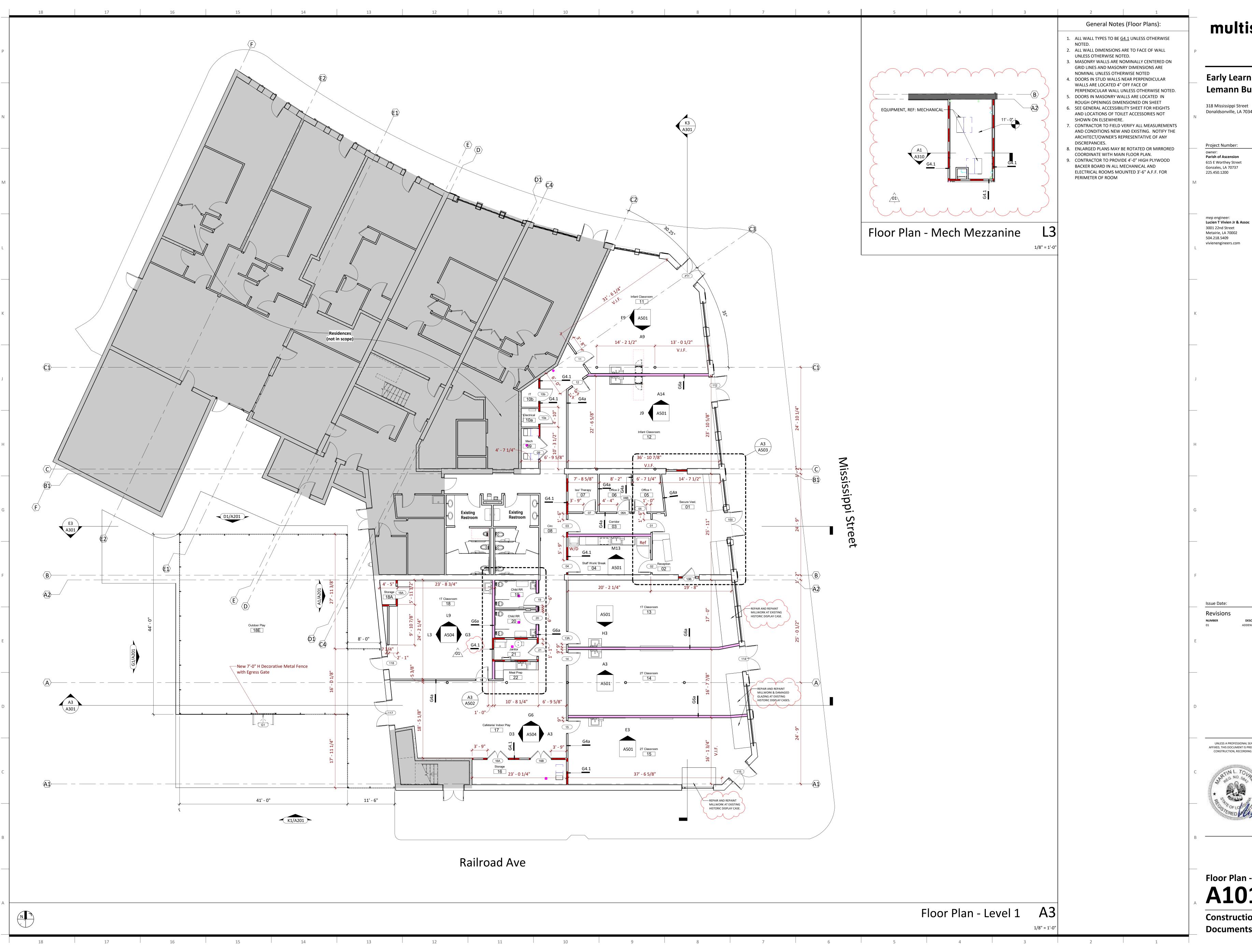
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Demo Plan - Level 1
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Construction Documents



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